

## Mounting Instructions

**SPIEGLER**<sup>®</sup>  
Performance Parts

**Honda CBR 600 RR '03-**



**If you are not a trained motorcycle technician, stop here  
and contact your local motorcycle shop to perform this work.**

### Disassembly

- Remove top triple clamp, clip-ons, controls, brake lines, both mirrors in accordance with the service manual.
- Disconnect the ignition lock and the anti theft device from the wiring harness. Remove the ignition lock from the dismantled original top triple clamp by drilling off the bolt heads.

### Assembly

- Fasten the ignition lock ring to the new triple clamp with enclosed flat head screws. Install the angled riser clamps using the enclosed M10 bolts with a torque of 18-21Nm. Make sure to use thread locker for all connections (e.g. Loctite Blue). Mount also the anti theft device with the original bolts.
- Fasten the ignition lock to the new triple clamp with enclosed spacers and screws M8x40, torque to 18-21 Nm. Drill screw heads (optional, theft safety device). Subsequently, fasten new triple clamp with the original steering stem nut (for torque specs check the Honda service manual) and 2 x M8x20 clamping screws with 18-21 Nm.
- Provisionally pre-mount the handlebars and controls.
- Reroute the cables and wiring as described in the attached sketch. Exchange the original clutch cable against the supplied one. Therefore remove the right fairing panel in order to access the clutch line. Re secure the clutch and throttle cables in such a way that they do not limit steering lock or kink or chafe at full lock.
- Install the new stainless steel braided brake lines. Bleed the brake lines according to the service manual/installation instructions on the packaging.
- In order to mount the supplied steering stop remove the lower bolt from the fairing/instrument bracket at the steering stem. Replace it with the supplied M8x50 bolt; place the thicker steering stop plate to the left side and the thinner one to the right; see attached pictures. Use the lock nut to tighten it up.
- Insert the two fairing spacer wedges between fairing and the upper fairing mount. Install the mirrors with the supplied bolts.
- In order to mount the switch housings it is necessary to drill positioning holes into the handlebars. Align the switches, mark it and center punch the hole location. Drill the holes in accordance to the dimensions of the pins.
- Re secure the wiring harness and cables in such a way that they do not limit steering lock or kink or chafe at full lock.
- When tightening the handlebars and controls check for clearance and make sure that nothing gets kinked or chafed at full steering lock.
- Install all dismantled parts again in accordance with the service manual.

Enjoy the ride of your new 'Superbike' !



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Model	<b>Honda CBR 600 RR '03-</b>	Year	<b>2003-</b>
Type	<b>PC 37</b>		

### Brake Line Set Up

Master cylinder to right caliper	Short Brake Line
Master cylinder to left caliper	Long Brake Line
Accessory:	Double Banjo Bolt M10x1.25

Throttle Cables	<b>original</b>
Clutch Line	<b>NEW</b>



- 1 Throttle cables
- 2 New clutch line (complete new routing)

If you have any question, please call 937-291-1735.  
Thank you  
Your Spiegler team